



Week 6 Progress Report

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Testing Neural Network Accuracy

1. Test last weeks model over different splits and more trails
2. Results
3. Validation Accuracy Pattern Result

Testing the Model

```
for x in range(75):
    model = model5()
    if x < 15:
        # 50/50 Train/Test Split
        x_train, y_train, x_test, y_test = nnSplit(.5)
    elif x < 30:
        # 60/40 Train/Test Split
        x_train, y_train, x_test, y_test = nnSplit(.4)
    elif x < 45:
        # 70/30 Train/Test Split
        x_train, y_train, x_test, y_test = nnSplit(.3)
    elif x < 60:
        # 80/20 Train/Test Split
        x_train, y_train, x_test, y_test = nnSplit(.2)
    else:
        x_train, y_train, x_test, y_test = nnSplit(.1)
    t0 = time.time()
    history = model.fit(x_train, y_train,
                       batch_size=32,
                       epochs=20,
                       verbose=2, validation_split=0.2, shuffle=True)
    results = model.evaluate(x_test, y_test, batch_size=128)
    print('Trial number {0}, with: test loss, test acc: {1}\n'.format(x, results))
    if x < 15:
        test_loss_1 += results[0]
        accu_1 += results[1]
        ave_time_1 += time.time()-t0
    elif x < 30:
        test_loss_2 += results[0]
        accu_2 += results[1]
        ave_time_2 += time.time()-t0
    elif x < 45:
        test_loss_3 += results[0]
        accu_3 += results[1]
        ave_time_3 += time.time()-t0
    elif x < 60:
        test_loss_4 += results[0]
        accu_4 += results[1]
        ave_time_4 += time.time()-t0
    else:
        test_loss_5 += results[0]
        accu_5 += results[1]
        ave_time_5 += time.time()-t0
```

- 50 Trials Total
- 10 Trials for each (50/50, 60/40, 70/30, 80/20, 90/10 Train/Test Split)
- Recording
 - Average Test Accuracy
 - Average Test Loss
 - Average Time Taken for Training
- Each Train has
 - 20 Epochs
 - Batch Size of 32
- Every trial has a random split

```
def model5():
    model = Sequential()

    # Input Layer
    model.add(Conv2D(32, kernel_size=(3, 3), activation='relu', input_shape=(250, 250, 1)))
    model.add(MaxPooling2D(pool_size=(2,2)))
    model.add(BatchNormalization())

    # Hidden 1
    model.add(Conv2D(64, kernel_size=(3,3), activation='relu'))
    model.add(MaxPooling2D(pool_size=(2,2)))
    model.add(BatchNormalization())

    # Hidden 2
    model.add(Conv2D(64, kernel_size=(3,3), activation='relu'))
    model.add(MaxPooling2D(pool_size=(2,2)))
    model.add(BatchNormalization())

    # Hidden 3
    model.add(Conv2D(96, kernel_size=(3,3), activation='relu'))
    model.add(MaxPooling2D(pool_size=(2,2)))
    model.add(BatchNormalization())

    # Hidden 4
    model.add(Conv2D(32, kernel_size=(3,3), activation='relu'))
    model.add(MaxPooling2D(pool_size=(2,2)))
    model.add(BatchNormalization())
    model.add(Dropout(0.2))

    # Hidden 5
    model.add(Flatten())
    model.add(Dense(128, activation='relu'))

    # Output Layer
    model.add(Dense(1, activation = 'sigmoid'))

    # Compile Model
    sgd = SGD(lr = .01)
    model.compile(loss = 'binary_crossentropy', optimizer = sgd, metrics = ['accuracy'])
    model.summary()
    return model
```



Test Results

- Highest Accuracy was 87% with 80/20 split
- More Training size, the longer it took
- Not necessarily a increase in accuracy with more training data
- Not as promising as the first 5, 10% accuracy trials I had last week

50/50 Split

```
-----  
Ave Accuracy = 0.8353521764278412  
Ave Test Loss Score = 0.48468150109045977  
Ave Time Taken = 48.049835522969566 seconds  
-----
```

60/40 Split

```
-----  
Ave Accuracy = 0.8509111245473225  
Ave Test Loss Score = 0.3847442407028884  
Ave Time Taken = 56.86521298090617 seconds  
-----
```

70/30 Split

```
-----  
Ave Accuracy = 0.7235426028569539  
Ave Test Loss Score = 0.9304772779356649  
Ave Time Taken = 65.6784806728363 seconds  
-----
```

80/20 Split

```
-----  
Ave Accuracy = 0.8752941250801086  
Ave Test Loss Score = 0.302418770990504  
Ave Time Taken = 76.17114799817404 seconds  
-----
```

90/10 Split

```
-----  
Ave Accuracy = 0.854809848467509  
Ave Test Loss Score = 0.36138864354015865  
Ave Time Taken = 83.33074131011963 seconds  
-----
```

Noticeable Trend during Data

```
Epoch 20/20
```

```
- 4s - loss: -2.2755e-02 - accuracy: 0.9995 - val_loss: 0.0102 - val_accuracy: 0.9981  
298/298 [=====] - 0s 695us/step  
Trial number 71, with: test loss, test acc: [0.007896610491927839, 0.9966443181037903]
```

```
Epoch 20/20
```

```
- 4s - loss: -1.3914e-02 - accuracy: 0.9995 - val_loss: 0.0319 - val_accuracy: 0.9963  
298/298 [=====] - 0s 695us/step  
Trial number 70, with: test loss, test acc: [0.02682401977429454, 1.0]
```

```
Epoch 20/20
```

```
- 4s - loss: -1.9198e-02 - accuracy: 0.9995 - val_loss: 0.3263 - val_accuracy: 0.8393  
298/298 [=====] - 0s 699us/step
```

```
Epoch 20/20
```

```
- 4s - loss: -1.8298e-02 - accuracy: 0.9995 - val_loss: 0.0666 - val_accuracy: 0.9813  
298/298 [=====] - 0s 690us/step  
Trial number 73, with: test loss, test acc: [0.041786113841421654, 1.0]
```

```
Epoch 20/20
```

```
- 4s - loss: -3.0956e-02 - accuracy: 0.9995 - val_loss: 0.0763 - val_accuracy: 0.9757  
298/298 [=====] - 0s 690us/step  
Trial number 72, with: test loss, test acc: [0.051425693794184886, 0.9932885766029358]
```

```
Epoch 20/20
```

```
- 4s - loss: -2.0439e-02 - accuracy: 0.9995 - val_loss: 1.2545 - val_accuracy: 0.5720  
298/298 [=====] - 0s 688us/step  
Trial number 67, with: test loss, test acc: [1.2492246459794525, 0.5671141147613525]
```

- The validation accuracy score on the last epoch was also VERY close to the test accuracy
- Sometimes validation accuracy would drop off on the last epoch and therefore adversely affected test accuracy score
 - Ex: Epoch 19 had validation score of .99, then epoch 20 had validation score of .5, then test accuracy would be around .5 instead of .99
 - Pretty sure this was a result of overfitting

Early Stopping for Epochs

1. API Details and Parameter Choices
2. Results



Early Stopping API

- Keras provides a callback API which can set a patience and restore best weights functionality to a neural network
 - Patience is a parameter defined as the number of epochs a model will keep training without an improvement in a specified metric
 - Restore Best Weights is a parameter which will restore the best epoch by a specified metric (as long as the model has not trained on its last epoch)



Using Early Stopping API

- Used validation accuracy as a metric to perform an early stop
- Used a patience of 10 and ramped up epochs to 50
 - By increasing the epochs, it gave a high probability that the last epoch would not end on a low validation accuracy
 - Patience of 10 gave a good chance of having a high validation accuracy

```
es = EarlyStopping(monitor='val_accuracy', mode='max', verbose = 1, patience = 10, restore_best_weights= True)
```

```
history = model.fit(x_train, y_train, batch_size=32, epochs=50, verbose=2, validation_split=0.2, shuffle=True, callbacks=[es])
```



Early Stopping Example

```
Epoch 9/50
- 2s - loss: -2.0699e-03 - accuracy: 0.9995 - val_loss: 0.0435 - val_accuracy: 0.9853
Epoch 10/50
- 2s - loss: -2.6970e-03 - accuracy: 0.9989 - val_loss: 0.0410 - val_accuracy: 0.9979
Epoch 11/50
- 2s - loss: -2.5682e-03 - accuracy: 0.9995 - val_loss: 0.4385 - val_accuracy: 0.7941
Epoch 12/50
- 2s - loss: -4.1385e-03 - accuracy: 0.9989 - val_loss: 0.0220 - val_accuracy: 0.9916
Epoch 13/50
- 2s - loss: -5.8828e-03 - accuracy: 0.9984 - val_loss: 0.1978 - val_accuracy: 0.9118
Epoch 14/50
- 2s - loss: -8.7740e-03 - accuracy: 0.9995 - val_loss: 0.1803 - val_accuracy: 0.9181
Epoch 15/50
- 2s - loss: -8.3211e-03 - accuracy: 0.9995 - val_loss: 4.1341 - val_accuracy: 0.5189
Epoch 16/50
- 2s - loss: -9.8378e-03 - accuracy: 0.9995 - val_loss: 0.0586 - val_accuracy: 0.9958
Epoch 17/50
- 2s - loss: -8.4110e-03 - accuracy: 0.9995 - val_loss: 0.0634 - val_accuracy: 0.9748
Epoch 18/50
- 2s - loss: -1.1617e-02 - accuracy: 0.9995 - val_loss: 0.0194 - val_accuracy: 0.9937
Epoch 19/50
- 2s - loss: -1.4580e-02 - accuracy: 0.9995 - val_loss: 0.0573 - val_accuracy: 0.9832
Epoch 20/50
- 2s - loss: -1.4039e-02 - accuracy: 0.9995 - val_loss: 1.7159 - val_accuracy: 0.5378
Restoring model weights from the end of the best epoch
Epoch 00020: early stopping
595/595 [=====] - 0s 422us/step
Trial number 31, with: test loss, test acc: [0.034694780982216865, 0.9966386556625366]
```

Early Stopping NN Results

50/50 Split

Ave Accuracy = 0.990040385723114
Ave Test Loss Score = 0.07103357190469313
Ave Time Taken = 50.97666838169098 seconds

60/40 Split

Ave Accuracy = 0.9968881487846375
Ave Test Loss Score = 0.034946644029723396
Ave Time Taken = 60.77804760932922 seconds

70/30 Split

Ave Accuracy = 0.9949551463127136
Ave Test Loss Score = 0.03611448702022367
Ave Time Taken = 72.20257966518402 seconds

80/20 Split

Ave Accuracy = 0.998991596698761
Ave Test Loss Score = 0.026952999633181245
Ave Time Taken = 75.84459526538849 seconds

90/10 Split

Ave Accuracy = 1.0
Ave Test Loss Score = 0.020831577432960668
Ave Time Taken = 84.21679017543792 seconds

- Tested the same as the before
 - 10 Trials per train/test split
 - Every individual trail has a random split
- All test splits had accuracy of 99% and above
- 90/10 Split had a perfect accuracy
- Does not take a short amount of time per train/test

Random Forest vs Early Stopping CNN

1. Comparing the two models
2. Metrics/Results

Random Forest vs Early Stopping NN

Random Forest

50/50 Split

Ave Accuracy = 0.9956931359353969
Ave CV Score = 0.9948781062942138
Ave Time Taken = 10.085623331069947 seconds

60/40 Split

Ave Accuracy = 0.9982169890664423
Ave CV Score = 0.9948219195279643
Ave Time Taken = 12.004673089981079 seconds

70/30 Split

Ave Accuracy = 0.997892376681614
Ave CV Score = 0.9959807692307691
Ave Time Taken = 13.799284038543702 seconds

80/20 Split

Ave Accuracy = 0.9975126050420168
Ave CV Score = 0.9963454242456479
Ave Time Taken = 15.548892192840576 seconds

- Random forest had 25 trials for each split
- Early Stopping NN has 10 trials per each split
- Very similar accuracy scored
- Both had test accuracy scores for all splits over 99%
- Random Forest is significantly shorter

Early Stopping NN

50/50 Split

Ave Accuracy = 0.990040385723114
Ave Test Loss Score = 0.07103357190469313
Ave Time Taken = 50.97666838169098 seconds

60/40 Split

Ave Accuracy = 0.9968881487846375
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Ave Accuracy = 0.998991596698761
Ave Test Loss Score = 0.026952999633181245
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90/10 Split

Ave Accuracy = 1.0
Ave Test Loss Score = 0.020831577432960668
Ave Time Taken = 84.21679017543792 seconds

Using PCA to Crop Data Files

1. How is PCA being used to crop data files
2. Visualizing new Crop Files
3. Testing new files on current Models
 - a. Results from Random Forest
 - b. Results from Early Stopping NN



Finding an Area to Crop

- Continuing off last week where 40 components was necessary to achieve 95 % variance
- From the 40 components and the top 10 most important pixels from each component
 - Use the mode of the top 10 most important pixel, if no mode, use the average of the 10 top most important pixels
 - Find the average of all 40 of the x and y modes (or average, if applicable)
 - Use that x,y combo to crop around

X Mode = [(75, 1), (90, 1), (8, 1), (231, 1), (39, 1), (78, 1), (63, 1), (111, 1), (234, 1), (87, 1)] | Y Mode = [(42, 9)]

Pixel to crop around = (108.0,42.0)

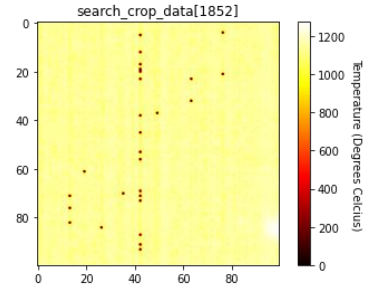
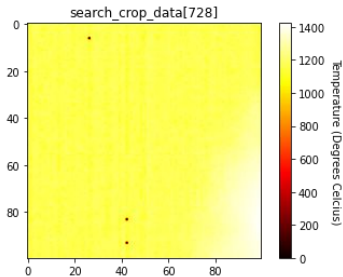
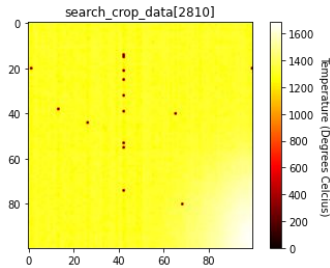
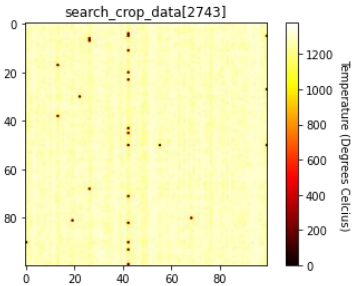
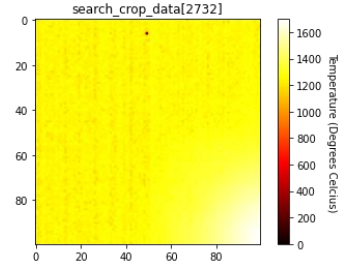
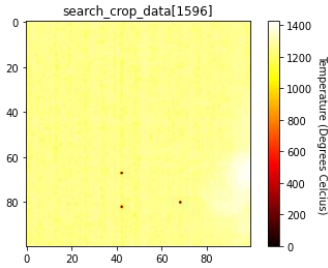
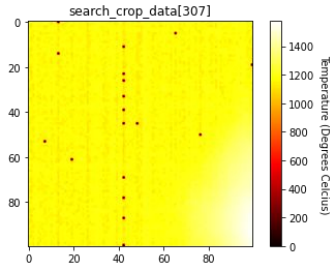
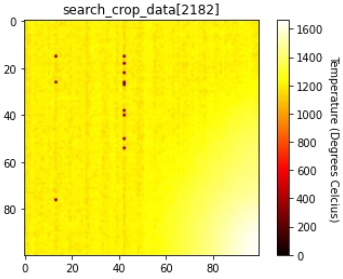


Creating a smaller crop from already cropped data

- Chose to make an even smaller crop, because PCA on the original data took an astronomical amount of time/space
- See if the files can be minimized even further beyond the original crop of the melt pool
- Chose to do a 100x100 pixel crop



Visualizations of PCA Crop





Results with Random Forest

50/50 Split

Ave Accuracy = 0.9945625841184387
Ave CV Score = 0.9901948122619261
Ave Time Taken = 3.532757863998413 seconds

60/40 Split

Ave Accuracy = 0.9964339781328845
Ave CV Score = 0.9921026928629714
Ave Time Taken = 4.1870765876770015 seconds

70/30 Split

Ave Accuracy = 0.9978026905829596
Ave CV Score = 0.993
Ave Time Taken = 4.745021009445191 seconds

80/20 Split

Ave Accuracy = 0.9990588235294118
Ave CV Score = 0.9941430344289612
Ave Time Taken = 5.4596040821075436 seconds

- 100 Trials
- 25 for each 50/50, 60/40, 70/30, 80/20 train/test split
 - Random split train/test split for each individual trial
- All had greater than 99% test accuracy
- Took a very short time



Results with Early Stopping NN

50/50 Split

```
-----  
Ave Accuracy = 0.9825033605098724  
Ave Test Loss Score = 0.07390304885323323  
Ave Time Taken = 34.462878465652466 seconds  
-----
```

60/40 Split

```
-----  
Ave Accuracy = 0.9969722509384156  
Ave Test Loss Score = 0.030337238279241785  
Ave Time Taken = 43.7130684375763 seconds  
-----
```

70/30 Split

```
-----  
Ave Accuracy = 0.9980941653251648  
Ave Test Loss Score = 0.02437507739925398  
Ave Time Taken = 48.024141263961795 seconds  
-----
```

80/20 Split

```
-----  
Ave Accuracy = 0.9912605047225952  
Ave Test Loss Score = 0.040819265365271896  
Ave Time Taken = 47.78992938995361 seconds  
-----
```

- 10 trials each with 50/50, 60/40, 70/30, 80/20 training/test split
- Each got an average accuracy over 98%
 - 50/50 split the lowest with ~98%


Using Hottest Pixel to Crop Data File


1. Algorithm/Procedure on cropping the data file
2. Visualizing new Crop Files
3. Testing new files on current Models
 - a. Results from Random Forest
 - b. Results from Early Stopping NN



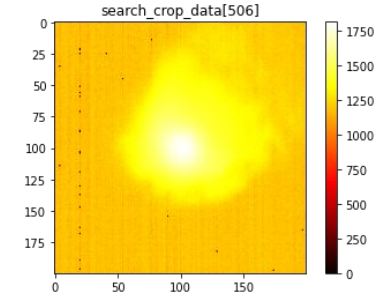
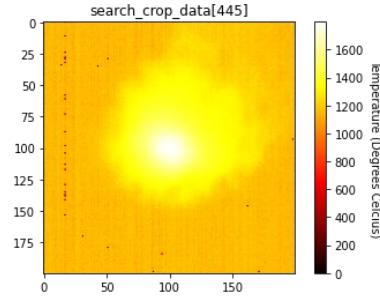
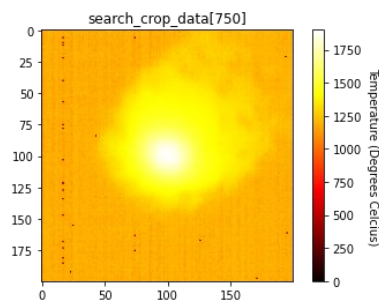
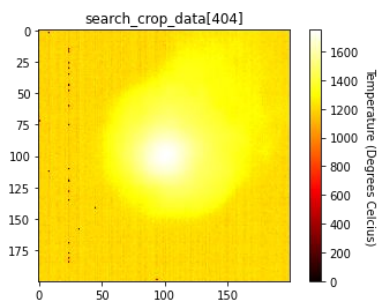
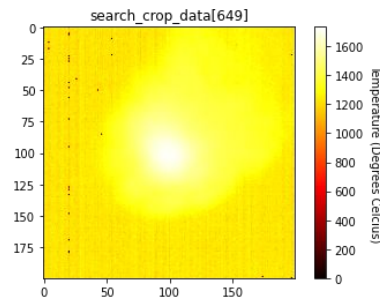
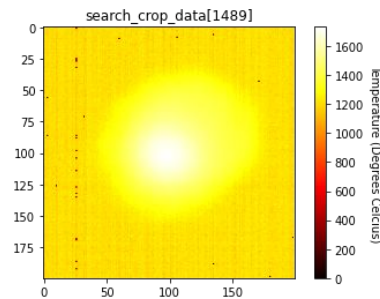
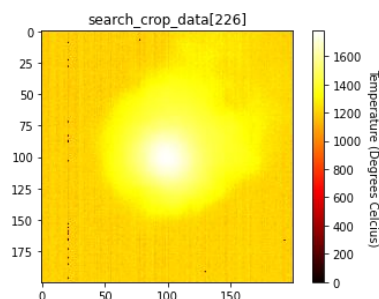
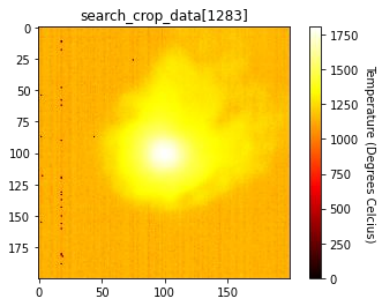
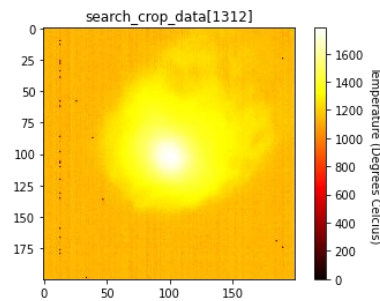
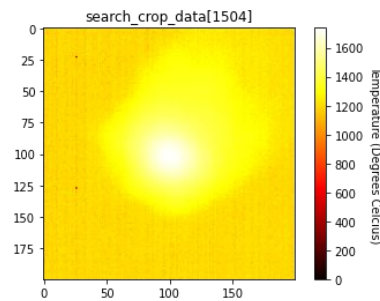
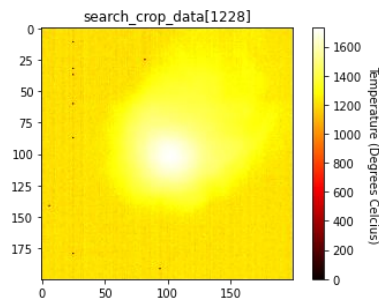
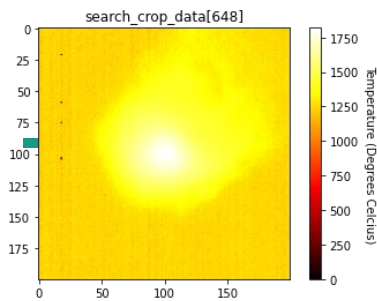
Search for Hottest Pixel + Crop Algorithm

- Locate hottest pixel
 - If there are is a tie between multiple, take the average of them
- Create a 'box' crop around it
 - Box is 50 pixels right, above, left, below it
 - If the pixel is closer than 50 pixels to an edge, then crop to the edge and make other side make up for it
- Use those in the Random Forest and NN Model

```
 # Get bounds  
t_l, t_r, b_l, b_r = getCornersPCA(108, 42)  
print(t_l, t_r, b_l, b_r)
```

 (58, 0) (58, 100) (158, 0) (158, 100)

Visualizations of Crops





Results with Random Forest

50/50 Split

```
-----  
Ave Accuracy = 0.9932166890982503  
Ave CV Score = 0.9895240341012154  
Ave Time Taken = 3.6375616073608397 seconds  
-----
```

60/40 Split

```
-----  
Ave Accuracy = 0.9947518923465097  
Ave CV Score = 0.99151842320005  
Ave Time Taken = 4.265305347442627 seconds  
-----
```

70/30 Split

```
-----  
Ave Accuracy = 0.996591928251121  
Ave CV Score = 0.9928846153846149  
Ave Time Taken = 4.820448617935181 seconds  
-----
```

80/20 Split

```
-----  
Ave Accuracy = 0.9979831932773109  
Ave CV Score = 0.9937894550225154  
Ave Time Taken = 5.552537355422974 seconds  
-----
```

- 25 Trials for each split
- All over 99% average accuracy
- Very short times (due to less data)



Results with Early Stopping NN

50/50 Split

```
-----  
Ave Accuracy = 0.9628532886505127  
Ave Test Loss Score = 0.156983688040190488  
Ave Time Taken = 15.208650159835816 seconds  
-----
```

60/40 Split

```
-----  
Ave Accuracy = 0.9948696434497833  
Ave Test Loss Score = 0.050269397379026824  
Ave Time Taken = 22.180278539657593 seconds  
-----
```

70/30 Split

```
-----  
Ave Accuracy = 0.997197300195694  
Ave Test Loss Score = 0.03762968810099791  
Ave Time Taken = 24.050864148139954 seconds  
-----
```

80/20 Split

```
-----  
Ave Accuracy = 0.9952941179275513  
Ave Test Loss Score = 0.03637705843864369  
Ave Time Taken = 25.63216655254364 seconds  
-----
```

- Lowest result of an average of ~96% test accuracy
 - 50/50 train/test split
- All other train/test splits had an average accuracy over 99%
- Much shorter time due to less data because of crop

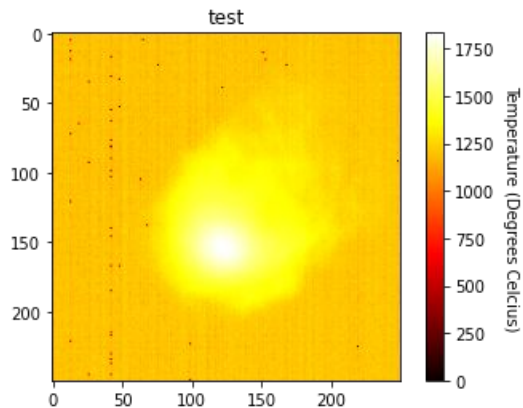
Comparing Cropping Methods

1. Visualization of Each
2. Results
 - a. Compare all with Random Forest
 - b. Compare all with CNN

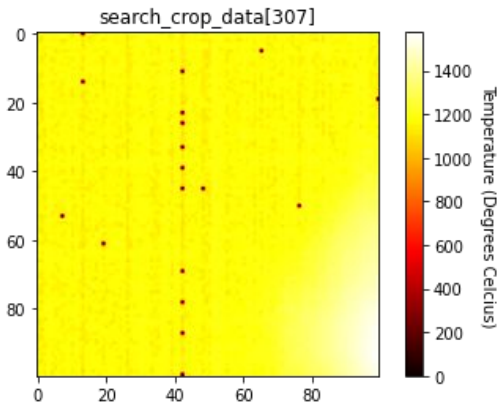


Visualization of Each Crop Style

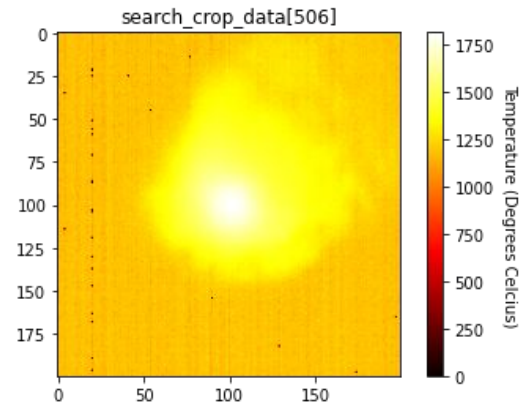
Manual Visual Crop



PCA Crop



Hottest Pixel Crop



Comparing Crop Results (Random Forest)



Manual

50/50 Split

Ave Accuracy = 0.9956931359353969
Ave CV Score = 0.9948781062942138
Ave Time Taken = 10.085623331069947 seconds

60/40 Split

Ave Accuracy = 0.9982169890664423
Ave CV Score = 0.9948219195279643
Ave Time Taken = 12.004673089981079 seconds

70/30 Split

Ave Accuracy = 0.997892376681614
Ave CV Score = 0.9959807692307691
Ave Time Taken = 13.799284038543702 seconds

80/20 Split

Ave Accuracy = 0.9975126050420168
Ave CV Score = 0.9963454242456479
Ave Time Taken = 15.548892192840576 seconds

PCA

50/50 Split

Ave Accuracy = 0.9932166890982503
Ave CV Score = 0.9895240341012154
Ave Time Taken = 3.6375616073608397 seconds

60/40 Split

Ave Accuracy = 0.9947518923465097
Ave CV Score = 0.99151842320005
Ave Time Taken = 4.265305347442627 seconds

70/30 Split

Ave Accuracy = 0.996591928251121
Ave CV Score = 0.9928846153846149
Ave Time Taken = 4.820448617935181 seconds

80/20 Split

Ave Accuracy = 0.9979831932773109
Ave CV Score = 0.9937894550225154
Ave Time Taken = 5.552537355422974 seconds

Hottest Pixel

50/50 Split

Ave Accuracy = 0.9945625841184387
Ave CV Score = 0.9901948122619261
Ave Time Taken = 3.532757863998413 seconds

60/40 Split

Ave Accuracy = 0.9964339781328845
Ave CV Score = 0.9921026928629714
Ave Time Taken = 4.1870765876770015 seconds

70/30 Split

Ave Accuracy = 0.9978026905829596
Ave CV Score = 0.993
Ave Time Taken = 4.745021009445191 seconds

80/20 Split

Ave Accuracy = 0.9990588235294118
Ave CV Score = 0.9941430344289612
Ave Time Taken = 5.4596040821075436 seconds

Comparing Crop Results (Early Stopping NN)



Manual

50/50 Split

Ave Accuracy = 0.990040385723114
Ave Test Loss Score = 0.07103357190469313
Ave Time Taken = 50.97666838169098 seconds

60/40 Split

Ave Accuracy = 0.9968881487846375
Ave Test Loss Score = 0.034946644029723396
Ave Time Taken = 60.77804760932922 seconds

70/30 Split

Ave Accuracy = 0.9949551463127136
Ave Test Loss Score = 0.03611448702022367
Ave Time Taken = 72.20257966518402 seconds

80/20 Split

Ave Accuracy = 0.998991596698761
Ave Test Loss Score = 0.026952999633181245
Ave Time Taken = 75.84459526538849 seconds

90/10 Split

Ave Accuracy = 1.0
Ave Test Loss Score = 0.020831577432960668
Ave Time Taken = 84.21679017543792 seconds

PCA

50/50 Split

Ave Accuracy = 0.9825033605098724
Ave Test Loss Score = 0.07390304885323323
Ave Time Taken = 34.462878465652466 seconds

60/40 Split

Ave Accuracy = 0.9969722509384156
Ave Test Loss Score = 0.030337238279241785
Ave Time Taken = 43.7130684375763 seconds

70/30 Split

Ave Accuracy = 0.9980941653251648
Ave Test Loss Score = 0.02437507739925398
Ave Time Taken = 48.024141263961795 seconds

80/20 Split

Ave Accuracy = 0.9912605047225952
Ave Test Loss Score = 0.040819265365271896
Ave Time Taken = 47.78992938995361 seconds

Hottest Pixel

50/50 Split

Ave Accuracy = 0.9628532886505127
Ave Test Loss Score = 0.15698368040190488
Ave Time Taken = 15.208650159835816 seconds

60/40 Split

Ave Accuracy = 0.9948696434497833
Ave Test Loss Score = 0.050269397379026824
Ave Time Taken = 22.180278539657593 seconds

70/30 Split

Ave Accuracy = 0.997197300195694
Ave Test Loss Score = 0.03762968810099791
Ave Time Taken = 24.050864148139954 seconds

80/20 Split

Ave Accuracy = 0.9952941179275513
Ave Test Loss Score = 0.03637705843864369
Ave Time Taken = 25.63216655254364 seconds



Future Goals / Next Steps

- Combining a hottest pixel search + pca after?
- Trying lower train and higher testing ratios?
- Finding which datafiles are being labeled incorrectly?
- Suggestions?